1. IDENTIFICATION

Product Identifier
Product Name: PC-CLEAR, Part B

Other means of identification
SDS #: 130625-32

Recommended use of the chemical and restrictions on use
Recommended Use: Adhesives.

Details of the supplier of the safety data sheet
Supplier Address: Protective Coatings Co.
221 S Third St.
Allentown, PA 18102 USA

Emergency Telephone Number
Company Phone Number: 610-432-3543 / 800-220-2103
Emergency Telephone (24 hr): INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance: Yellow liquid
Physical State: Liquid
Odor: Mercaptan

Classification

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Signal Word
Warning

Hazard Statements
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing must not be allowed out of the workplace

Precautionary Statements - Response
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash it before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mercaptan Polymer</td>
<td>TRADE SECRET</td>
<td>75-95</td>
</tr>
<tr>
<td>Modified polyamine</td>
<td>26950-63-0</td>
<td>5-15</td>
</tr>
<tr>
<td>Triethylene tetramine</td>
<td>112-24-3</td>
<td>1-5</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is “proprietary” and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

<table>
<thead>
<tr>
<th>General Advice</th>
<th>Provide this SDS to medical personnel for treatment. After first aid, get appropriate in-plant, paramedic, or community medical support.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Contact</td>
<td>Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists: Get medical advice/attention.</td>
</tr>
<tr>
<td>Skin Contact</td>
<td>Wash with soap and water. Remove and wash contaminated clothing before reuse. Get medical attention if irritation occurs.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Do not induce vomiting. Clean mouth with water and drink afterwards plenty of water. Prevent aspiration of vomit. Turn victim's head to the side. Never give anything by mouth to an unconscious person. Seek medical advice.</td>
</tr>
</tbody>
</table>

Most important symptoms and effects

| Symptoms | Causes eye irritation. Direct contact may cause temporary redness and discomfort. Causes skin irritation. Can cause respiratory tract irritation. May cause nose, throat, and lung irritation. |
Indication of any immediate medical attention and special treatment needed

Notes to Physician
Skin and eye conditions may be aggravated by long term exposure. Application of corticosteroid cream has been effective in treating skin irritation.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Dry chemical, CO2 or water spray.

Unsuitable Extinguishing Media
Not determined.

Specific Hazards Arising from the Chemical
Product is not flammable.

Hazardous Combustion Products
Carbon monoxide. Carbon dioxide (CO2). Aldehydes.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Wear positive pressure self-contained breathing apparatus (SCBA). Do not release runoff from fire control methods to sewers or waterways. NFPA Class IIIB.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions
Wear protective gloves/protective clothing and eye/face protection. Avoid breathing vapors, mist or gas. Remove any contaminated clothing and wash thoroughly before reuse.

For Emergency Responders
Follow applicable OSHA regulations (29 CFR 1910.120).

Environmental Precautions
See Section 12 for additional Ecological Information. Prevent runoff from entering drains, sewers or streams.

Methods and material for containment and cleaning up

Methods for Containment
Prevent further leakage or spillage if safe to do so. Soak up and contain spill with an absorbent material.

Methods for Clean-Up
Dispose of contents/container to an approved waste disposal plant. Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling
Handle in accordance with good industrial hygiene and safety practice. Wear appropriate personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed in a dry, cool and well-ventilated place. Store contents under <90F (32C). NFPA Class IIIB storage.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines
The following information is given as general guidance.

Appropriate engineering controls

Engineering Controls
Provide general or local exhaust ventilation if product is sanded or ground.

Individual protection measures, such as personal protective equipment

Eye/Face Protection
Chemical safety goggles/faceshield.

Skin and Body Protection
Wear protective gloves and protective clothing.

Respiratory Protection
Ensure adequate ventilation, especially in confined areas. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Yellow liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Yellow</td>
<td>Odor</td>
<td>Mercaptan</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>Not available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>No data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>248.88 °C  /  480 °F</td>
<td>CC (closed cup)</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>Not available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>Not available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.17</td>
<td>(1=Water) @ 4°C</td>
<td></td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Insoluble in water</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Alcohols</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>9.7 lbs/gal</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization
Hazardous polymerization does not occur.

Conditions to Avoid
Keep out of reach of children.

Incompatible Materials
None known based on information supplied.

Hazardous Decomposition Products
None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Causes serious eye irritation.

Skin Contact
Causes skin irritation.

Inhalation
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Ingestion
May cause discomfort if swallowed.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50 (Rat)</th>
<th>Dermal LD50 (Rabbit)</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethylene tetramine</td>
<td>2500 mg/kg</td>
<td>550 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>112-24-3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
May cause an allergic skin reaction.

Carcinogenicity
Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity
Not determined
12. ECOLOGICAL INFORMATION

Ecotoxicity
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethylene tetramine 112-24-3</td>
<td>2.5: 72 h Desmodesmus subspicatus mg/L EC50 20: 72 h Pseudokirchneriella subcapitata mg/L EC50 3.7: 96 h Pseudokirchneriella subcapitata mg/L EC50</td>
<td>570: 96 h Poecilia reticulata mg/L LC50 semi-static 495: 96 h Pimephales promelas mg/L LC50</td>
<td>31.1: 48 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethylene tetramine 112-24-3</td>
<td>-1.4</td>
</tr>
</tbody>
</table>

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging
Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note
Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT
Not regulated

IATA
Not regulated

IMDG
Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Modified polyamine</td>
<td>Present</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Triethylene tetramine</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>

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Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Not determined

US State Regulations

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethylene tetramine</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>112-24-3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

NFPA
<table>
<thead>
<tr>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

HMIS
<table>
<thead>
<tr>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

Issue Date: 18-Dec-2012
Revision Date: 03-Nov-2015
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet