PC-11® White Epoxy Paste

**Directions:**
Using separate Knives (remove amount needed from cans), mix equal parts of A (white) and B (lt. blue.) until uniform in color (off-white). Surfaces to be bonded must be free of dirt, oil, rust, etc. At 70°F (21°C) PC-11® will remain workable for 1/2 hour and cures for service overnight. Do not subject to sustained heat in excess of 200°F (93°C). When applying to an underwater surface, let mixed PC-11® stand for 15 minutes before applying. Gel coats may not be compatible with cured PC-11®.

**Mixing Tips:**
In cool temperatures, place PC-11® containers near heat to insure easier mixing. Any smooth surface is good for mixing on. Simple 1:1 mix. Since mixing and use of this product is beyond our control we accept no liability other than refund or replacement due to product defect only.

**TEST METHOD** | **VALUE**
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TENSILE SHEAR STRENGTH | ASTM D 1002 | 1,710 PSI
COMPRESSIVE YIELD | ASTM D 695 | 4,685 PSI
FLEXURAL STRENGTH | ASTM C 580 | 2,565 PSI
WATER ABSORPTION | ASTM C 413 | .44%
WEIGHT (specific gravity) | ASTM D 792 | 1.152g/cm³, 848oz/in³
HARDNESS SHORED | ASTM D 2240 | 72 (1wk)

* Cure is faster at higher temperatures, and slower at cooler temperatures.

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CAUTION:
CONTAINS EPOXY RESIN AND HARDENER. CAN BE A SKIN IRRITANT. KEEP AWAY FROM EYES AND SKIN. WASH WITH SOAP AND WATER. IN CASE OF EYE CONTACT, FLUSH EYES FOR 15 MINUTES AND GET MEDICAL ATTENTION. CALL DOCTOR IF SWALLOWED. DO NOT INDUCE VOMITING. WEAR APPROVED NIOSH MASK WHEN SANDING. KEEP AWAY FROM CHILDREN AND PETS.

Standard Data Sheet (SDS) available upon request.